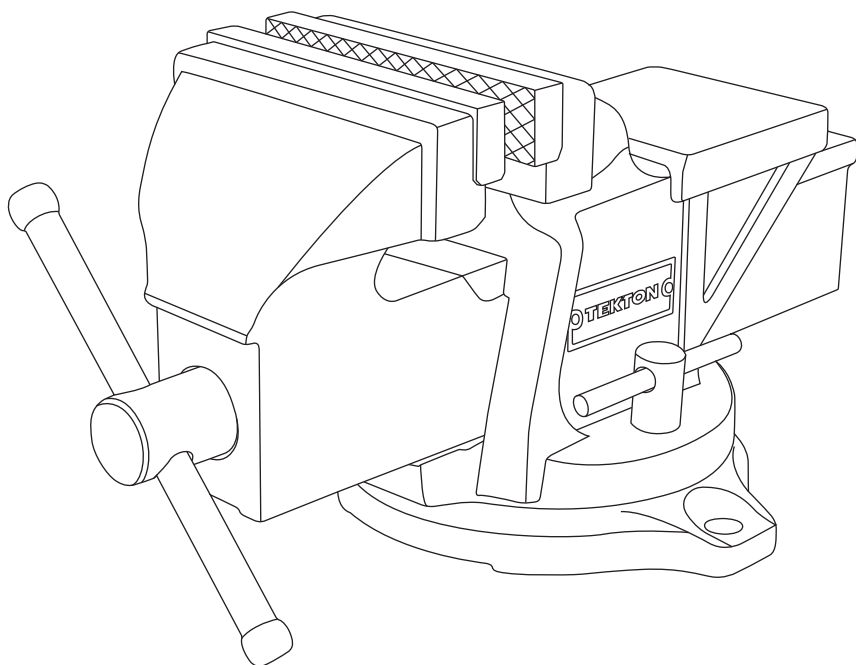


TEKTON®

Models
54004
54006
54008

SWIVEL BENCH VISE OPERATOR'S MANUAL

STORE THIS MANUAL IN A SAFE
PLACE FOR FUTURE REFERENCE



NEED HELP?

Save time, contact us first.

888-648-8665

support@tektontools.com



WARNING: WEAR
IMPACT-RESISTANT
PROTECTIVE
EYEWEAR IN WORK
AREA AT ALL TIMES.

CAPACITIES AND DIMENSIONS

#54004 - 4in. Swivel Bench Vise

| | |
|--------------------|-------------------|
| Jaw width | 3-15/16 in. |
| Jaw opening | 3 in. |
| Throat depth | 2-1/8 in. |
| Swivel | 120° |
| Tensile strength | 30,000 psi |
| Weight | 14.9 lb. |
| Anvil size | 2-5/8 in.(square) |
| Mounting holes (3) | 3/8 in. |

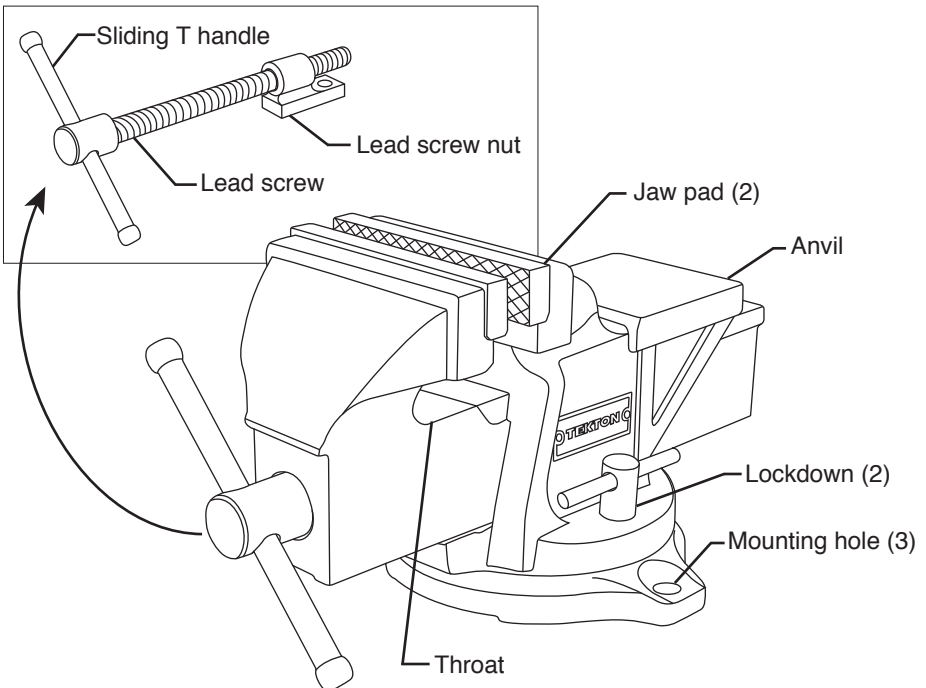
#54006 - 6in. Swivel Bench Vise

| | |
|--------------------|---------------|
| Jaw width | 5-7/8 in. |
| Jaw opening | 4-5/8 in. |
| Throat depth | 3 in. |
| Swivel | 120° |
| Tensile strength | 30,000 psi |
| Weight | 37.8 lb. |
| Anvil size | 4 in.(square) |
| Mounting holes (3) | 1/2 in. |

#54008 - 8in. Swivel Bench Vise

| | |
|--------------------|---------------|
| Jaw width | 7-7/8 in. |
| Jaw opening | 7-3/8 in. |
| Throat depth | 3-7/8 in. |
| Swivel | 120° |
| Tensile strength | 30,000 psi |
| Weight | 76.45 lb. |
| Anvil size | 5-1/2 x 6 in. |
| Mounting holes (3) | 1/2 in. |

PART REFERENCE GUIDE



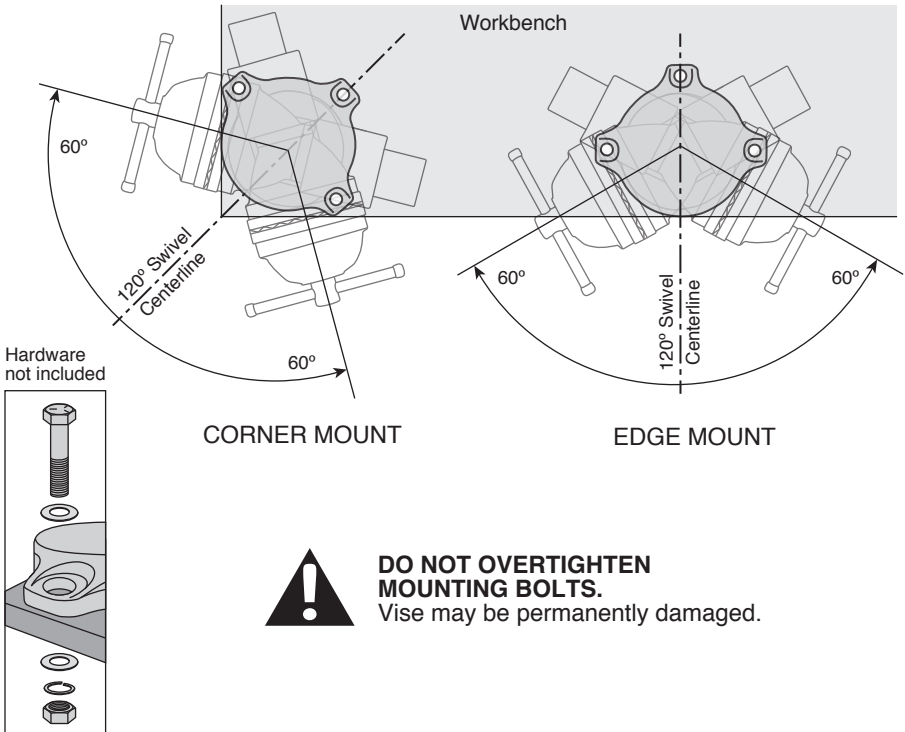
PREPARATION AND MAINTENANCE

Vises are shipped with a protective coating of oil to prevent surface rust. Wipe off excess oil using a clean, lint-free cloth. Do not remove all oil. Leaving a thin layer of this protective coating ensures continued prevention of surface rust.

- Keep bare metal surfaces and all moving parts clean and free of dirt, chips, and foreign materials.
- Use multi-purpose grease to keep moving parts lubricated.
- Routinely apply mineral oil to bare metal surfaces to prevent surface rust.

INSTALLING VISE

1. Use included mounting template to identify desired vise installation location. Placement options are shown in diagram below.
2. Mark and drill holes. Make certain the drilling path is clear of any hazards.
3. Install proper length and diameter bolts and flat washers through vise base. The bolts should protrude at least 1" below bench surface. On underside of workbench use flat washers, lock washers, and locking nuts (hardware not included). Securely tighten vise to workbench.



SAFETY INSTRUCTIONS



WARNING: Misuse may damage vise, workpiece, or cause serious injury. Vise must be installed and used properly. Follow all instructions below.

WHEN INSTALLING OR USING VISE

ALWAYS make sure the workbench top is secure.

ALWAYS use eye, face, and ear protection.

ALWAYS keep moving parts lubricated with multi-purpose grease.

ALWAYS keep workpiece centered in jaws. Uneven clamping pressure across jaws could damage vise.

DO NOT overtighten jaws or lockdowns, damage to vise or workpiece could result. **TIGHTEN BY HAND ONLY.**

DO NOT unscrew jaw beyond maximum opening.

DO NOT place pressurized containers in vise.

DO NOT use extreme heat or prolonged heat on vise.

DO NOT strike any part of vise, permanent damage could result.

LIFETIME REPLACEMENT GUARANTEE

If this product does not meet your expectations, we will replace it or provide replacement parts free of charge. To arrange for shipping of your replacement product or parts, or if you have any other questions, email us at support@tektontools.com or call us at 1-888-648-8665.



Michigan Industrial Tools
3707 Roger B. Chaffee Dr.
Grand Rapids, MI 49548

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